# New Inorganic Ion-exchange Material for the Selective Removal of Fluoride from Potable Water Using Ion-selective Electrode

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**Abstract:** An ion-exchange procedure involving the selective retention of fluoride ions from aqueous solutions containing 1, 5, 10, 20 and 50 mg F L <sup>1</sup> using a new inorganic ion exchanger zirconium(IV) oxide-ethanolamine ZrO-EA and its application to fluoride removal from potable water has been described. A column equilibrium studies, batch process and different analytical parameters such as concentration, pH and temperature for the quantitative recoveries of F ion using ZrO-EA exchanger were investigated and determined by an ion selective electrode. The effect of some other anions that might be present with the analyte was also examined. The column experiments showed a quantitative collection of fluoride at low concentration in water samples with more than 96% recovery.

Key words: Fluoride Removal, Inorganic Ion Exchange, Drinking Water, Zirconium Oxideethanolamine

### INTRODUCTION

Determination of fluoride in drinking water has received a considerable attention, due to its beneficial and detrimental effects on health. The fact that problems associated with the excess fluoride in drinking water is highly endemic and widespread in countries that depend mainly on groundwater. Since, fluoride can result from the natural dissolution of minerals of the earth crust, then leaches to groundwater and when the maximum levels exceed 1.5 mg  $L^{-1}$  in drinking water it is known to cause serious health problems [1-5]. Fluoride ingested with water, goes on accumulating in bones up to age of 55 years. At higher doses fluoride can interfere with carbohydrates, lipid protein, vitamin, enzyme and mineral metabolism [6]. Therefore, pre-concentration or removal of fluoride from aqueous solutions is a matter of great concern in analytical and environmental works. This prompted researchers to explore and develop number of new analytical methods as well as organic and inorganic materials adopting various processes for the selective removal or lowering the maximum contaminate level of fluoride in water. A number of methods have been reported for the removal of fluoride from water [7-11]. A combine cake alum and a polymeric anionic flocculent material has been developed [12]. Column packed with fly ash was also reported to fluoride uptake from wastewater [13]. Many inorganic adsorbents/ion exchangers were also reported [14,15]. Namely, hydrous cerium oxide powder or polyolefinic resin beads, which reduces fluoride ion concentration to <1 mg L<sup>1</sup> in wastewater [16], activated alumina reported to collect low-level fluoride in natural waters by

column method [17] and hydrous zirconium oxide used for the removal of fluoride from aqueous solutions [18]. The aim of this research was to evaluate the removal of fluoride ions from groundwater and drinking water by studying the sorption behavior of fluoride on an inorganic ion exchanger i,e., zirconium(IV) oxide—ethanolamine ZrO-EA at different conditions in combination with the determination using ion selective electrode. A comparison has also been made for the sorption of fluoride ion on ZrO-EA to that obtained on an anion exchange resin Amberlite IR-400 in Cl<sup>-</sup> form.

## MATERIALS AND METHODS

Reagents and Apparatus: Zirconium oxychloride octahydrate (CDH, India) and ethanolamine (E. Merck) were used for the synthesis of ion exchange material. Standard solution of fluoride was prepared from weighed sodium fluoride and stored in polyethylene bottle. TISAB buffer solution was prepared by dissolving 58 g of sodium chloride, 4 g of 1,2-diaminocyclohexane tetra acetic acid (CDTA) and 57 mL of glacial acetic acid in water and diluting to 500 mL. After placing in a cold water bath, 5 M sodium hydroxide was slowly added with stirring until the pH lies in the range 5.0-5.5 and diluted to 1 L.

Toshniwal single electrode pH meter and Ion-Analyzer with fluoride ion-selective electrode (Consort, Belgium) were used for pH measurements and fluoride ion concentration respectively. Calibration was achieved in the range 0.1-10 ppm F, by using known concentration of sodium fluoride standards.

Synthesis of the Ion-exchange Materials Zirconium(IV) oxide-ethanolamine exchanger was

prepared by mixing 0.2 M aqueous solution of ethanolamine with a 0.1 M zirconium oxychloride solution in the ratio of 1:1 (v/v) at pH 3. The desired pH was adjusted by adding dilute hydrochloric acid dropwise. The white gel so obtained was allowed to stand overnight at room temperature and then filtered, washed with demineralised water to remove excess reagents and till the filtrate attains a pH value of 5 or 6, then dried at 40°C. The material broke into small shining granules when immersed in water. The formula of ZrO-EA exchanger is given in Fig. 1. Detailed synthetic procedure for this material was given in previous study [19]. The exchanger was then converted into H<sup>+</sup> form by treating it with 1.0 M HNO<sub>3</sub> for 24 h with occasional shaking. The H+ form exchanger was further converted into Ca2+ form by treating it with calcium solution.

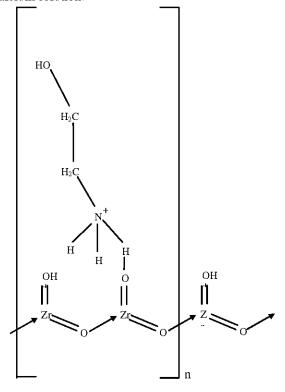


Fig. 1: Structure of Now Ion-exchanger ZrO-EA

# Column Preparation and Ion Exchange Procedure:

The glass column containing a stopcock and a porous disk at the bottom with glass wool support, was 25 cm long and 1.0 cm in diameter. Then, 1.0 g of ZrO-EA exchanger was packed into the column. It was washed successively with water, acetone, respectively. The sample solutions of varying concentration were adjusted to pH 2 and passed through the column at a flow rate of 1-2 mL min <sup>1</sup>. After passing of this solution, the column was rinsed twice with water. The adsorbed fluoride on the column was eluted with 1.0 M

HCl solution then analyzed for fluoride concentration by ion selective electrode.

Sample Preparation and Sorption Procedure: In order to study the adsorptive capacity of ZrO-EA exchanger in Ca<sup>2+</sup> form, the batch method was used. To 0.5 g exchanger was added 50 mL of aqueous solution containing fluoride ion at various concentration (0.1 to 20 mg) in a 100 mL polyethylene flask was shaken in a thermostat water bath at 20, 30, 40 and 50°C for 6 h. The ion exchanger was then removed by filtration. The concentration of the analyte ion in the filtrate was determined using ion selective electrode and from this value the sorption capacity (mmol/g dry exchanger) and percent uptake for the sorption of fluoride ion was calculated by the following equation:

Percent uptake (U%) = conc. of Fin the exchanger phase/initial conc. of F in water \* 100.

Analysis of Water Samples: The groundwater and drinking water samples were collected in clean prewashed polyethylene bottles. Filtered, then acidified to 1% with nitric acid and stored in one letter polyethylene bottles at 4°C [20]. A sample of this water was taken and the above separation/ion exchange procedure was applied. The investigated fluoride ions in the final solutions were then determined by ion selective electrode.

## RESULTS AND DISCUSSION

The sorption capacities of ZrO-EA exchanger in Ca<sup>2+</sup>-form for fluoride ion in batch process at 30°C are 0.82, 0.75, 0.58, 0.54 and 0.40 mmol g <sup>1</sup> dry exchanger at pH 2, 3, 4, 5 and 6, respectively. The sorption capacity decreases regularly with increasing pH that indicates the stability of CaF<sup>+</sup> ion at low pH value. The exchange material in Ca<sup>2+</sup> form has been taken for further studies in acidic media due to its higher selectivity towards fluoride ions. The volume of the buffer solution had no much influence on sorption.

It is observed that a temperature of 30°C is optimum temperature for maximum uptake (Table 1). The exchanger shows a decreasing trend above and below this temperature. The expected capacity trend, which was reported to be better at high temperature [21], is altered. Again this order of uptake is pH dependent and it decreases with increasing pH values of solutions. For comparison, results of similar measurements on Amberlite IR-400 in Cl form which are shown in Table 2 indicate the same findings of uptake with a much lower affinity toward fluoride ion to that of ZrO-EA exchanger in Ca<sup>2+</sup> form. When the effect of concentration is studied at 30°C, the exchanger in Ca<sup>2+</sup> form exhibits strong sorption ability, particularly in low concentration region. This may be attributed to small particle size with large surface area, where a chemical reaction is more favorable and stable. The small size of

Table 1: Percent Uptake of F Ion on ZrO-EA at Different pH Values and Temperatures

		Percent 1	Uptake*			
Temperature	Initial loading mg L 1	рН 2	3	4	5	6
20°C	00.1	94±1	94±2	93±2	92±4	92±2
	01.0	99±1	97±3	96±2	97±2	95±2
	10.0	94±1	94±2	93±1	92±2	94±3
	20.0	82±1	80±3	79±1	76±3	75±3
30°C	00.1	99±3	98±3	97±1	97±2	96±2
	01.0	100±1	99±2	99±1	98±2	98±3
	10.0	98±2	98±3	97±1	95±2	95±1
	20.0	92±1	91±2	88±2	82±1	82±2
40°C	00.1	95±2	96±2	96±1	94±2	94±1
	01.0	99±2	100±2	98±2	97±2	98±2
	10.0	95 <b>±</b> 2	95 <b>±</b> 1	94±1	93±2	94±1
	20.0	86±2	84±1	85±2	85±2	83±2
50°C	00.1	94±2	93±1	92±2	90±2	90±1
	01.0	97±2	96±2	96±2	95±2	93±2
	10.0	86±2	84±2	85±2	83±1	84±2
	20.0	80±2	79 <b>±</b> 2	76±1	74±3	75 <b>±</b> 2

<sup>\*</sup>Average of three determinations.

Table 2: Percent Uptake of F Ion on Amberlite IR-400 in Cl form at Different pH Values (Temperature: 30°C)

Initial loading mg L <sup>1</sup>	Percent Up	take*			
	 рН				
	2	3	4	5	6
0.1	99±2	98±2	98±2	99±1	98±2
1.0	96 <b>±</b> 2	96±2	94±1	94±2	94±2
10	78 <b>±</b> 2	75±1	72 <b>±</b> 2	68±2	62±2
20	65±2	62±2	58±3	55±2	46±2

<sup>\*</sup>Average of three determinations.

Table 3: Effect of Ammonium Salts (anions) on the Sorption of F on ZrO-EA

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Anion (added as ammonium salt)	Concentration (mg L <sup>1</sup> )	Concentration in the eluent (mg L <sup>1</sup> )	Recovery (%)*
Cl <sup>-</sup> (NH <sub>4</sub> Cl)	1000	24.0	101±3
	500	7.0	99±2
	100	-	99 <b>±</b> 2
$SO_4^{2-}((NH_4)_2SO_4)$	500	12	97 <b>±</b> 2
	250	5.0	98±1
	100	-	99±2

<sup>\*</sup>Average of four determinations at 30°C.

Table 4: Recovery of F Ion from Water Samples

	Water Samples From Tafila City		
Amount added	Found 1	Recovery	
$(\text{mg L}^{-1})$	$(mg L^{-1})$	(%)	
0	0.8	-	
1.0	$1.8 \pm 0.2$	99±1	
0	0.8	-	
5.0	$6.1 \pm 0.3$	98 <b>±</b> 2	
0	1.2	-	
10	$11.4 \pm 0.5$	98±1	
0	1.2	-	
20	$21.5 \pm 0.2$	97 <b>±</b> 2	
0	0.8	-	
50	$51.3 \pm 0.9$	97 <b>±</b> 3	

the fluorine atom causes it to be saturated quickly with electron density on the surface of zirconium oxide and ethanolamine. Furthermore, the great electronegativity of fluorine combined with its small size results in a much greater reactivity. The reaction mechanism is supposed to be intraparticle diffusion control. This fact is conformed by showing no effect of the presence of other anions or ammonium salts. Table 3 shows the results of the effect of some anions like  $SO_4^{-2}$  and CI that might be present in potable water samples. The column method described in the experimental part was followed to evaluate the possibility of selective recovery. The concentration of these salts were found

significantly low in the eluent solutions giving a suitable determination and potential application to water samples. In addition, the presence of ammonium salt, which in homogeneous medium, found profound effect towards the stability of CaF<sub>2</sub> [22].

In order to estimate the accuracy of the method and to achieve practical applications, different amounts of fluoride ions 1, 5, 10, 20 and 50 mg F were added to 500 mL of drinking water samples collected from Tafila city. The procedure in experimental section was followed. Table 4 shows a very good agreement between the added and measured fluoride amounts. The recovery values were higher than 96%, which confirm the accuracy of the proposed procedure and the effectiveness of ZrO-EA exchanger in Ca<sup>2+</sup>- form to remove fluoride from drinking water and is also superior to Amberlite IR-400 resin in Cl<sup>-</sup>-form.

#### CONCLUSION

Based on these data obtained in this study, it can be concluded that ZrO-EA exchanger is an effective material for water treatment that comply with the maximum contaminate level for fluoride ion in drinking water. Further work will be focused on the use of this material to remove fluoride ions from wastewater.

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