

## Effect of the Screw Torque Level on the Interfragmentary Strain and the Interfragmentary Modulus

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### ABSTRACT

The screw torque is applied at the screw head to fix the plate and the bone. It generates the compressive force between the plate and the bone to stabilize them. The interfragmentary strain is the main factor for healing the bone fractured. The screw torque level affects the interfragmentary strain and the stability of the fixation between the plates and the bone. The interfragmentary modulus is the new factor of the plate fixation stability and it is affected by the torque level. This research is proposed to study the effect of the screw torque level on the interfragmentary strain and the interfragmentary modulus. The interfragmentary strain and the interfragmentary modulus decrease by increasing the screw torque level.

**Keywords:** Screw Torque Level, Interfragmentary Strain, Interfragmentary Modulus, LC-DCP, Limited Contact Dynamics Compression Plate, Femur Fracture

### 1. INTRODUCTION

Internal fixation is the main method to cure the human bone fracture (Wahnert *et al.*, 2012). The plate fixation is the main choice of the internal fixation. The Dynamic Compression Plate (DCP) and the Limited Contact Dynamics Compression Plate (LC-DCP) are generally used to fix the broken bone. For the DCP, only the conventional screws are used. The conventional screws fix the plate and the bone by the compressive force that is generated by the applied torque at the screw head (Kanchanomai *et al.*, 2008; Field *et al.*, 2004; Kabak *et al.*, 2004; Gao *et al.*, 2011; Kumar *et al.*, 2013). For the LC-DCP, the locking screws are used to make the distance between plate and bone. The conventional screw can be used in the LC-DCP as the DCP.

The contact between the plate and the femur affects the periosteal blood supply to the femur (Haasnoot *et al.*, 1995; Ahmad *et al.*, 2007). The LC-DCP is developed to solve this problem by using the locking screws (Borgeaud *et al.*, 2000; Field *et al.*, 2004; Kabak *et al.*, 2004; Miller and Goswami, 2007).

However, the stability of the plate and the bone must be conscious. The plate fixation with the conventional screws has more stable than the locking

screws because the locking screw cannot generate the compressive force (Haasnoot *et al.*, 1995; Ahmad *et al.*, 2007; Kumar *et al.*, 2013).

In the human bone fracture, the screw tensile force (internal force) ranges from 2000 N to 3000 N (Kim *et al.*, 2010). Ahmad *et al.* (2007) applied the screw torque of 4 N·m in their research.

The interfragmentary strain ( $\epsilon_{IF}$ ) is a main factor of femur fractured healing. It has the best ranges from 2-10% (Perren, 1979; Kim *et al.*, 2010). It is defined as the ratio of the fracture gap displacement after the body load applied and the original fracture gap as shown in Fig. 1.

The Equation (1) of  $\epsilon_{IF}$  is:

$$\epsilon_{IF} = \frac{\Delta L}{L} \quad (1)$$

$\Delta L$  = The fracture gap displacement after the body load (W) applied

L = The original fracture gap length (L = 10 mm for this study)

The physician will cut the fracture and form a gap of 1-10 mm when the fracture occurs at the middle part of the femur. In this present work, a gap of 10 mm was applied.

The normal stress in the plate at the fracture gab is the combine stress from the normal stress and the bending stress (Fouad, 2011). For the normal stress, the equation of the normal stress can be written as Equation (2):

$$\sigma_{IF} = \frac{W}{A} \tag{2}$$

Where:

$\sigma_{IF}$  = Normal stress or interfragmentary stress

W = Body load

A = Plate cross section area

The equation of the bending stress is Equation (3):

$$\sigma_b = \frac{My}{I} \tag{3}$$

M = Bending moment = We (e = distance from the body load to the centroid of the plate cross section area)

$\sigma_b$  = Bending stress

y = The distance from the centroid of the plate cross section area

I = Moment of inertia of the plate cross section area

Wongchai (2012) has defined the Interfragmentary Modulus (IM) as the slope of the graph between  $\sigma_{IF}$  and  $\epsilon_{IF}$  when the are linearity related. The relation between  $\sigma_{IF}$  and  $\epsilon_{IF}$  can be written as Equation (4):

$$\sigma_{IF} = IM\epsilon_{IF} + k \tag{4}$$

k = Constant value

In the present work, the interfragmentary strain and the interfragmentary modulus is the goal to study at various bone screw torques level.

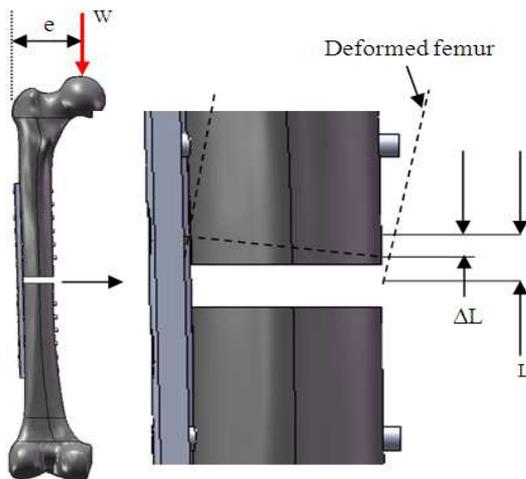


Fig. 1. The deformation of the fractured femur

## 2. MATERIALS AND METHODS

The 3406 large left fourth generation femur of Pacific Research Lab is used in the present work. The Pacific research laboratories bone are usually used in biomechanics research (Greer and Wang, 1999; Stoffel *et al.*, 2003; Ahmad *et al.*, 2007). The 12-holes LC-DCP from synthes Inc. with the ten conventional screws are attached on the femur.

The 10 mm gap is generated at the middle point of the femur. The Kyowa DTC-A-5 clip-type displacement transducer with specification listed in **Table 1** is used to measure  $\Delta L$ .

The lowest of the femur is fixed with epoxy resin while the femur head is fixed by one bolt as shown in **Fig. 2**. The jig at the femur head can be rotated about this bolt and touched the femur head for transferring the compressive force from the compressive testing machine.

The compressive force from the compression testing machine and displacement signals are converted to digital signals by the Kyowa PCD-300A. The PCD-300A software is used for data recording.

**Table 1.** Displacement transducer specification

Rated capacity	5 mm (mounting groove interval 4 to 9 mm)
Rated output	2.5 mV/V ( $5000 \times 10^{-6}$ strain)
Non-linearity	$\pm 1\%$ RO or better
Hysteresis	$\pm 1\%$ RO or better
Repeatability	$\pm 1\%$ RO or better
Recommended bridge voltage	2 to 4 V, AC or DC
Safe bridge voltage	10V, AC or DC
Input resistance	$350 \Omega \pm 2\%$
Output resistance	$350 \Omega \pm 2\%$



Fig. 2. The experiment setup



**Fig. 3.** The bone screw torque setting

**Figure 3** shows the torque applied on the screw head. The level of the screw torque is varies from 1 to 5 N.m. The compressive force *F* on the femoral head is varies from 0 to 300N.

### 3. RESULTS

The graphs of  $\epsilon_{IF}$  versus the compressive force for all cases of the screw torque level are shown in **Fig. 4**.

By using the Equation (2) and (4), the graphs of  $\sigma_{IF}$  versus  $\epsilon_{IF}$  for all cases of the screw torque level are shown in **Fig. 5**.

The relations between  $\epsilon_{IF}$  and *F* are generated by using the linear regression in Equation (5):

$$\epsilon_{IF} = aF + b \tag{5}$$

Where:

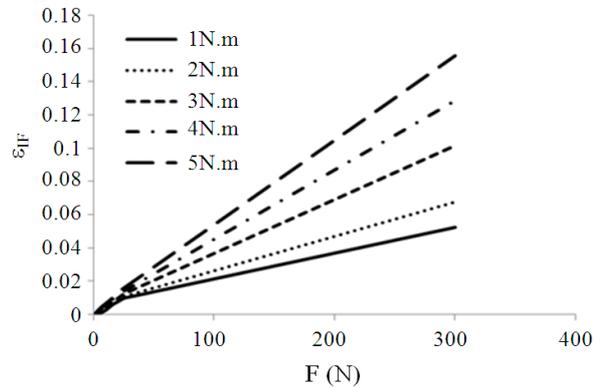
*a*, *b* = Constant

The results of *a* and *b* with  $R^2$  are in **Table 2**. By using Equation (4), *IM* and *k* are calculated and shown in **Table 3**.

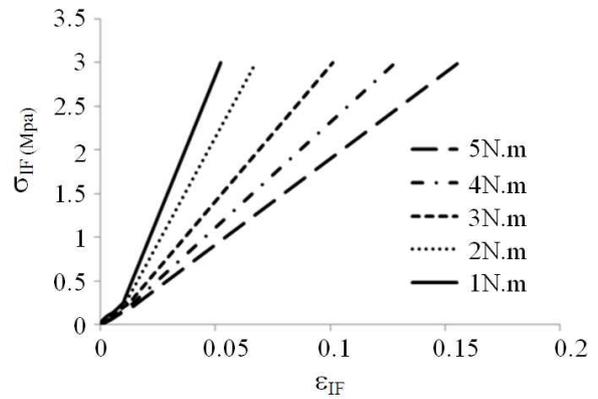
### 4. DISCUSSION

From **Fig. 4**, it has been found that the slopes of the graph decreased by increasing the screw torque level. In other words; for the same compressive force applied at the femoral head, the interfragmentary strain decreased when the screw torque level is increased.

From the data in **Table 2**, It has been seen that the relation between  $\epsilon_{IF}$  and *F* is the linear function with high  $R^2$  because the plate, the femur and the screws are linear materials. In the present work, the applied force at the femur head is not exceeding the elastic limit of all parts.



**Fig. 4.** The correlation between  $\epsilon_{IF}$  and *F*



**Fig. 5.** The correlation between and  $\epsilon_{IF}$

**Table 2.** Correlation constants for  $\epsilon_{IF}$

Bone screw torque (N.m)	<i>a</i>	<i>b</i>	$R^2$
1	0.00154	0.00613	0.993
2	0.00206	0.00589	0.996
3	0.00322	0.00463	0.999
4	0.00415	0.00397	0.999
5	0.00507	0.00356	0.999

**Table 3.** *IM* and *k*

Bone screw torque (N.m)	<i>IM</i>	<i>k</i>	$R^2$
1	61.88	-0.292	0.993
2	47.05	-0.216	0.996
3	36.62	-0.113	0.999
4	23.90	-0.079	0.999
5	19.62	-0.059	0.999

The graphs of the  $\epsilon_{IF}$  and  $F$  must be stayed in the elastic zone of material (linear zone).

**Table 3** shows that the relations between  $\sigma_{IF}$  and  $\epsilon_{IF}$  are linear with high  $R^2$ . The slope (IM) of the graphs in **Fig. 5** decreased when the screw torque level is increased. Because the meaning of IM is the spring stiffness and the stability of the bone-plate fixation. Thus, the stability of the bone-plate fixation decreased when the screw torque level is increased.

## 5. CONCLUSION

- The interfragmentary strain decreased by increasing the screw torque level
- The interfragmentary modulus decreased by increasing the screw torque level

## 6. ACKNOWLEDGEMENT

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