

## FLATTENING EFFECT ON HEAT TRANSFER CHARACTERISTICS OF A SINTERED-WICK HEAT PIPE

Weeranut Intagun, Pradit Terdtoon and Phurt Sakulchangsattajai

Department of Mechanical Engineering,  
Faculty of Engineering, Chiang Mai University, 50200, Thailand

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### ABSTRACT

The effect of pipe flattening on heat transfer characteristics and the internal phenomena of a sintered-wick heat pipe has been investigated by using three-dimensional Finite Element Method. The calculation domains were focused at three important regions, i.e., vapor core, wick and wall. The Cartesian coordinates and the three-dimensional tetrahedral elements were applied in this model. The selected total elements were 638,400 to ensure the accuracy. The original diameter and total length of heat pipe were 6 mm and 200 mm, respectively. The composite wick made from sintered copper powder and grooved copper pipe was applied with water as working fluid. The vapor flow was assumed to be laminar and incompressible. The predicted results from the program were validated with the experimental results conducted with all similar controlled parameters. It was found that the predicted wall temperature and thermal resistance agreed well with the experimental data with the standard deviations of  $\pm 5.95$  and  $\pm 32.85\%$ , respectively. Furthermore, the overall thermal resistances of the tubular heat pipes (original diameter of 6 mm), which were flattened into the final thickness of 4.0 and 3.0 mm, decreased from 0.91 to 0.83°C/W due to an increase of the contacted surface for heat transfer surface. However, the overall thermal resistance of a flattened heat pipe with the final thickness of 2.5 mm increased to 0.88°C/W, resulting from drastic increase of pressure drop in narrower vapor core. The pivotal final thickness of flattened heat pipe, which is the minimum thickness of pipe to be flattened, has been analysed to be 2.75 mm (about 45% from original diameter).

**Keywords:** Flattened Heat Pipe, Three-dimensional Finite Element Model, Final Thickness, Thermal Resistance

### 1. INTRODUCTION

Recently, urgent need of new cooling techniques applied to a thin packaging structure and high thermal density such as in laptop computer is widely realized. One of such cooling methods is employing heat pipe as heat conveyer from CPU chip to a cooling fan in electronic circuit. The heat pipe is a heat transfer device that combines the principles of both high thermal conductance from the evaporation and condensation in closed container (Chen and Faghri, 1990; Wang and Vafai, 2000). Flattened heat pipe is one of the effective heat transfer device in the thermal management of the

electronic equipments due to its compact and smaller geometry. The internal heat transfer of flattened heat pipe, on the other hand, decreased because of the narrower vapor core resulting in higher pressure drop. Experimental study on mini-Axial Groove Heat Pipe (AGHP) with flattening forms has been reported (Hanzhong *et al.*, 2008). It was found that the thermal resistance of fully flattened was higher than that of partially flattened. Moreover, a one dimensional mathematical thermal resistances of a flat micro heat pipe with a grooved wick was studied (Do *et al.*, 2008) as a pioneer work. The results showed that the larger filling ratio, the worse of thermal resistance

**Corresponding Author:** Phurt Sakulchangsattajai, Department of Mechanical Engineering, Faculty of Engineering, Chiang Mai University, 50200, Thailand

performance of the heat pipe exhibited. The pipe bending by Finite Element Method was studied (Thuchayapong, 2012). It was found that pipe bending affect the thermal performance of tubular heat pipe, when the heat pipe operates at high heat load and small pipe. Although several works have been conducted to explain the characteristics of the flattened heat pipe, few of them attempted to apply the 3D simulation model, from which clearer and reasonable phenomena can be observed. Thus, the aim of this study is to study the effect of pipe flattening on heat transfer resistance (as designated by the temperature distribution) heat pipe by using 3D Finite Element Method (FEM) to clarify the complex features of our heat pipes.

## 2. MATERIALS AND METHODS

### 2.1. Mathematical Formulation and Numerical Procedure

The schematic diagram of flattened heat pipe and the coordinate system was shown in **Fig. 1**.

Three regions inside heat pipe were focused, i.e., evaporator, adiabatic and condenser sections. The evaporator length ( $L_e$ ), adiabatic length ( $L_a$ ) and condenser length ( $L_c$ ) of flattened heat pipe were showed in **Fig. 1**. The applied and the removed heat flux in this case were determined from the contacted lower flat area of the heat pipe, under normal operation. In numerical simulation, the vapor flow was assumed to be laminar and incompressible. The properties of vapor were uniform along flattened heat pipe. The wick was assumed to be saturated with the working fluid which was water. The convective heat transfer was neglected (Udell, 1985; ESDU, 1999), the heat conduction equation was, thus, applied in both wick and wall. In addition, the gravity effect was neglected because heat pipe was operated at horizontal mode. **Fig. 2** illustrated the cross-sectional area of flattened heat pipe. The  $W_f$  was the width of flattened heat pipe. The  $t_{hi}$  was the final thickness of flattened heat pipe. The  $t_{wick}$  was the thickness of the wick of heat pipe. The  $t_{wall}$  was the thickness of the wall of heat pipe. The  $W_s$  was the width of contacted surface of the heat source as well as heat sink.

The governing equations in vapor core region included the conservation of mass, momentum and energy equations as follows Equation 1-5:

$$\frac{\partial u_v}{\partial x} + \frac{\partial v_v}{\partial y} + \frac{\partial w_v}{\partial z} = 0 \tag{1}$$

$$0 = -\frac{\partial P_v}{\partial x} + 2\mu_v \frac{\partial^2 u_v}{\partial x^2} + \tag{2}$$

$$\mu_v \left( \frac{\partial^2 u_v}{\partial y^2} + \frac{\partial^2 u_v}{\partial z^2} + \frac{\partial^2 v_v}{\partial x \partial y} + \frac{\partial^2 w_v}{\partial x \partial z} \right)$$

$$0 = -\frac{\partial P_v}{\partial y} + 2\mu_v \frac{\partial^2 v_v}{\partial y^2} + \tag{3}$$

$$\mu_v \left( \frac{\partial^2 u_v}{\partial x \partial y} + \frac{\partial^2 v_v}{\partial x^2} + \frac{\partial^2 v_v}{\partial z^2} + \frac{\partial^2 w_v}{\partial y \partial z} \right)$$

$$0 = -\frac{\partial P_v}{\partial z} + 2\mu_v \frac{\partial^2 w_v}{\partial z^2} + \tag{4}$$

$$\mu_v \left( \frac{\partial^2 u_v}{\partial x \partial z} + \frac{\partial^2 v_v}{\partial y \partial z} + \frac{\partial^2 w_v}{\partial x^2} + \frac{\partial^2 w_v}{\partial y^2} \right)$$

$$\rho_v C_{v,v} \left( u_v \frac{\partial T_v}{\partial x} + v_v \frac{\partial T_v}{\partial y} + w_v \frac{\partial T_v}{\partial z} \right) \tag{5}$$

$$= k_v \left[ \frac{\partial^2 T_v}{\partial x^2} + \frac{\partial^2 T_v}{\partial y^2} + \frac{\partial^2 T_v}{\partial z^2} \right]$$

The governing equations in wick and wall regions were the steady state heat conduction equations as follows Equation 6 and 7:

$$0 = k_{eff} \left[ \frac{\partial^2 T_1}{\partial x^2} + \frac{\partial^2 T_1}{\partial y^2} + \frac{\partial^2 T_1}{\partial z^2} \right] \tag{6}$$

$$0 = k_s \left[ \frac{\partial^2 T_s}{\partial x^2} + \frac{\partial^2 T_s}{\partial y^2} + \frac{\partial^2 T_s}{\partial z^2} \right] \tag{7}$$

Where:

$k_{eff}$  = Thermal conductivity of composite wick, W/(m•°C)

$k_s$  = Thermal conductivity of copper wall container, W/(m•°C)

In this study, the vapor velocity of phase change at the liquid-vapor interface was the function of the heat power input, as follows Equation 8 and 9:

$$v_{v,c} = \frac{Q}{\rho_v W_s L_c h_{fg}} \tag{8}$$

$$v_{v,c} = -\frac{Q}{\rho_v W_s L_c h_{fg}} \tag{9}$$

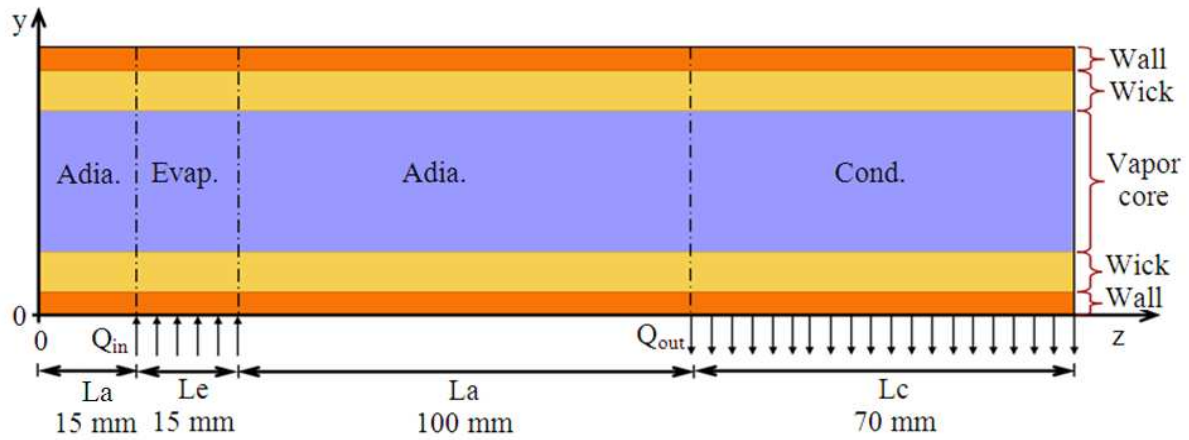


Fig. 1. Schematic diagram of a flattened heat pipe with the coordinates

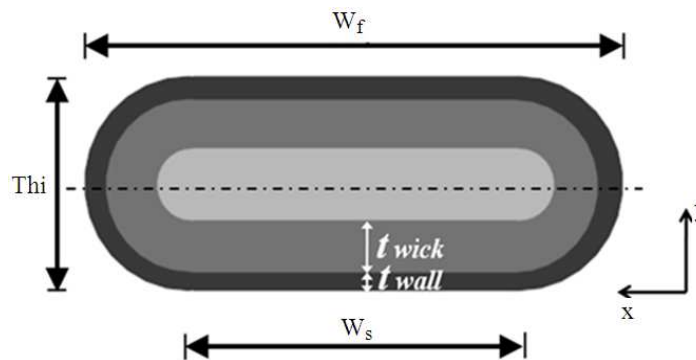


Fig. 2. Cross-sectional area of flattened heat pipe

Where:

$Q$  = Heat power input, W

$V_e$  = Average vapor velocity at evaporator section, m/sec

$V_c$  = Average vapor velocity at condenser section, m/sec

In our calculation scheme, the original diameter, total length, evaporator length and condenser length, were set as 6, 200, 15 and 70 mm respectively. The selected working fluid was water. The wick used was made from sintered copper powder with the porosity of 0.57. The thicknesses of wick and wall were 0.70 and 0.30 mm respectively. The effective thermal conductivities of the composite wick and copper were 5.97 and 400 W/mK, respectively. The operating temperature was controlled at 60°C. Regarding to the industrial manufacturing requirement, the final thickness of flattened heat pipe

(original diameter of 6 mm) was arbitrarily determined vary from 2.5 to 4.0 mm in this study. The simulation protocol started from the mesh program to generate the grids of domains by tetrahedral elements. The total elements were 638,400 to ensure the final accuracy. Next steps, the governing equations were solved by using Finite Element Method. The conservation of mass, momentum and constitutive Equations in Equation 1-4 were solved in vapor core region with boundary conditions to find the vapor velocity and pressure distributions. After, the temperature distributions in vapor core were solved by Equation 5 with boundary conditions. Next, the energy Equation 6 and 7 with related boundary condition were solved in wick structure and pipe wall temperature. Finally, the temperature distribution of flattened heat pipe was obtained from which the overall thermal resistance was determined.

## 2.2. Experimental Setup and Procedure

In order to validate the calculation results, the experimental works were also conducted with all parameters of heat pipe set at same condition with 3D simulation section. The samples of heat pipe were made from copper pipe with outside diameter and total length of 6 and 200 mm, respectively. The wick structure was composite wick of groove and homogeneous sintered. The wall and wick structure thickness were 0.3 and 0.7 mm, respectively. The vapor core diameter was 4 mm. The sintered wick made of copper powder of diameter 106-150  $\mu\text{m}$ . The sintering process was performed at a control temperature which specific value. The deionizer water was used as working fluid. The wick was saturated with working fluid. After, the heat pipe was flattened. Regarding the industrial manufacturing requirement, the final thickness of flattened heat pipe was chosen vary from 2.5 to 4.0 mm. The flattened heat pipes were assembled to the heater and heat sink at a horizontal orientation. These were the basic orientations used of heat pipe applications in laptop computer. Heat pipes were heated at the

contacted lower flat area of evaporator section and it was cooled at the contacted lower flat area of condenser section. The thermal grease was used between flattened heat pipe and heater at evaporator section and also between flattened heat pipe and heat sink in condenser section as shown in Fig. 3. The experimental setup and position of thermocouples showed in Fig. 4.

The wall temperature distribution was used to determine the overall thermal resistance of heat pipe which could be compared with the calculation. The experimental procedure started by supplying the heat load of 15 W into the heat pipe. The operating temperature was controlled at  $60 \pm 2^\circ\text{C}$ . The data logger started recording the temperature of all points when the heat pipe reached steady state operation. After that, the heat load was increased at an incremental step of 5 W until the value of 30 W was obtained. The wall temperature distribution was recorded and the overall thermal resistance was determined to validate with that obtained from the 3D simulation.

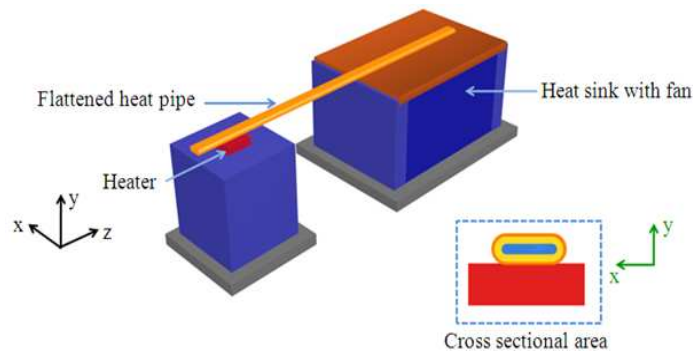


Fig. 3. Flattened heat pipe at a horizontal orientation

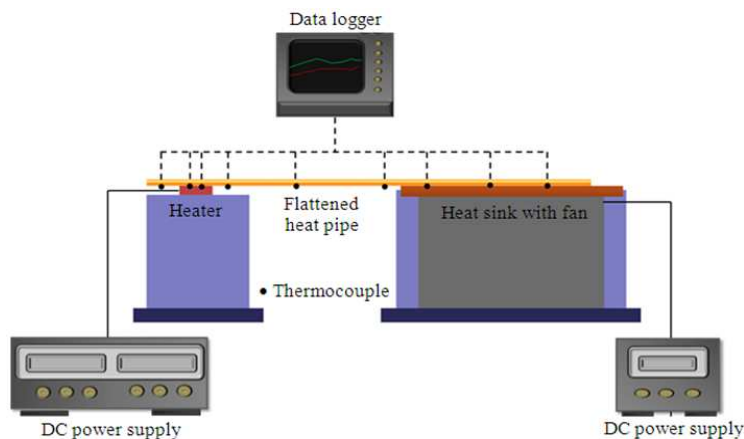


Fig. 4. Experimental setup and position of thermocouples

### 3. RESULTS AND DISCUSSION

#### 3.1. Effect of Pipe Flattening on Wall Temperature

In Fig. 5 the calculated longitudinal wall temperature distribution of the flattened heat pipe with the final thickness of 3 mm was compared with that obtained from the experiment. The heat loads were 15, 20, 25 and 30 W, respectively. It was found that when the heat input increases, the temperature difference between evaporator and condenser sections at the heat input of 30W was 2.3 times higher than that of 15W.

The temperature distribution estimated from the 3D finite element simulation agrees well with that obtained from the experiment with the Standard Deviation (STD) of  $\pm 3.69\%$ . Fig. 6 showed the comparison results of wall temperature obtained from 3D simulation and experiment of the heat pipe with final thickness of 4.0, 3.0 and 2.5 mm. The heat load was controlled at 20 W and the operating temperature was  $60 \pm 2^\circ\text{C}$ . The temperatures distribution estimated from 3D finite element simulation agrees well with those obtained from the experiment with the STD of  $\pm 11.34\%$ .

It was noted that the temperature difference of the flattened heat pipe with the final thickness of 4.0 mm was somewhat higher than that of 3.0 mm because of the decreased contacted surface. However, in case of the flattened heat pipe with final thickness of 2.5 mm, the contacted surface was larger, but because of its narrower vapor space the pressure drop sharply increases 7 times. Thus, the temperature difference was higher than that of 3.0 mm about 1.05 times. The same trend was also observed from the experimental results of the flattened heat pipe in (Seok *et al.*, 2002) which was found that, when the final thickness exceeded the specific value, the temperature difference drastically increased. Fig. 7

showed the accuracy of the established 3D simulation program. It was seen that, the accuracy range of the predicted results was  $\pm 5.95\%$  which is highly acceptable. It was concluded that, when the final thickness decreases from 4 to 3 mm, the temperature difference steadily decreases from 18.02 to 16.75°C due to an increase of the contacted surface (with the same heat input rate). The accuracy of the established program was  $\pm 5.95\%$ .

#### 3.2. Effect of Pipe Flattening on Overall Thermal Resistance

The overall thermal resistance of heat pipe was an important indicator used to present the performance of heat pipe. The result of the overall thermal resistance estimated from the presented 3D simulation and that obtained from the experiment at operating condition of 20 W showed in Fig. 8. It was found that, when the final thickness decreases from 4 to 3 mm, the thermal resistance would decrease from 0.91 to 0.83°C/W resulting from an increase of the contacted surface. However, when heat pipe is further flattened to the specific value, the overall thermal resistance increases to 0.88°C/W. The predicted values agree well with those from experiments with the STD of  $\pm 32.85\%$ . However, it is found that the thermal resistance only normal region agree well with experiments with STD of  $\pm 12.73\%$ . Similar trend was also observed in (Lin and Wong, 2012) although the different parameters were employed. This can be importantly concluded that, there exists the specific value of the final thickness of flattening process. It was worth to clearly determine this specific value. After the precise statistical analysis was conducted, the critical final thickness was analyzed to be 2.74 mm (approximately 45% decreased from the original diameter). This can be applied in any processes of pipe flattening as an important indication of the allowable final thickness.

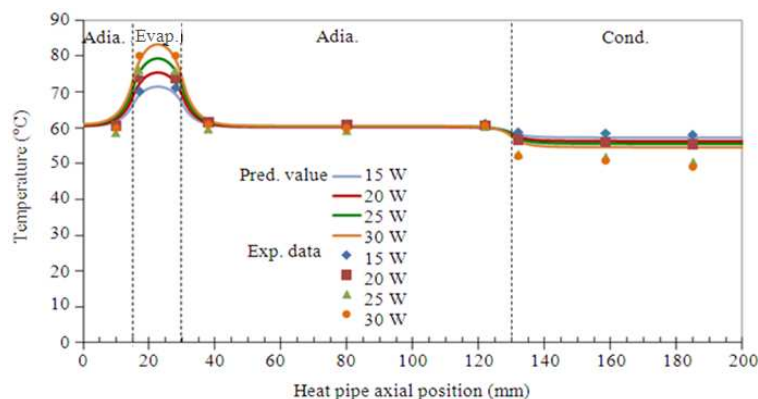
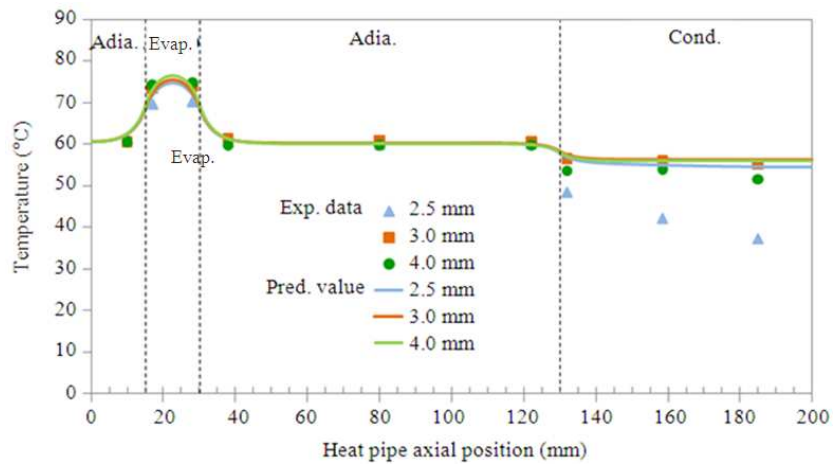
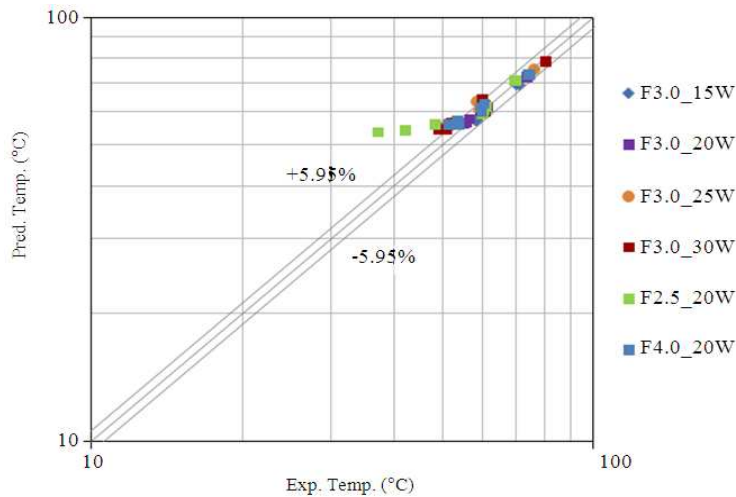


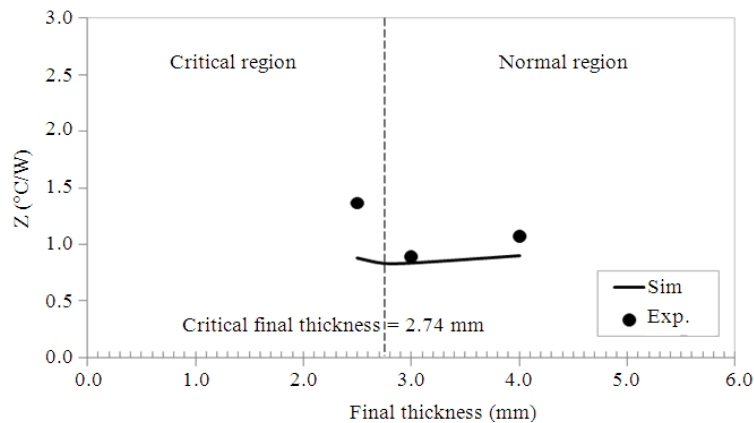
Fig. 5. Temperature distribution of final thickness of 3 mm



**Fig. 6.** Variable final thickness of flattened heat pipe at heay input 20W



**Fig. 7.** Comparison of wall temperature between 3D simulation and experiment



**Fig. 8.** Final thickness and thermal resistance of flattened heat pipe

#### 4. CONCLUSION

The 3D simulation program to calculate the pressure and temperature distribution of the flattened heat pipe with sintered wick has been successfully established.

When the final thickness decreases from 4 to 3 mm, the temperature difference steadily decreases from 18.02 to 16.75°C due to an increase of the contacted surface (with the same heat input rate). The accuracy of the established program was  $\pm 5.95\%$ .

There exists the specific final thickness of the process of pipe flattening which was analyzed to be 45% of the original diameter.

#### 5. ACKNOWLEDGEMENT

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